

# RT Dygert's John Deere® Compliant Compounds



The John Deere® H4 (JDM H4) material specification is one of the rubber sealing industry's most popular material requirements. The specification was developed and is maintained by Deere & Company. However, it's been widely adopted by other manufacturers for agricultural and industrial applications for consistent, high end, industry-approved materials.

At its core, John Deere® H4 delineates specific requirements for rubber compounds used to produce O-Rings in various materials. Depending on the material, it addresses conditions and fluids common to the agricultural industry. For example, it includes requirements for exposure to IRM Reference Oils 901 and 903, antifreeze/water mixtures, fuel, and brake fluid. It also incorporates high and low temperature evaluation using John Deere®-specific test methods. JDM H4 requires rigorous evaluation on O-Rings, whose additional requirements include 1000 hour compression set testing of O-Rings with various cross-sections, as well as air conditioning refrigerant/lubricating oil resistance.

RT Dygert's John Deere® compliant compounds are fully tested against all elements of the JDM H4 specification. Visit [www.rtdygert.com/JDMH4](http://www.rtdygert.com/JDMH4) for our latest information.

## JOHN DEERE® COMPLIANT COMPOUNDS

John Deere Designation	ASTM Type/Class	Description	RT Dygert Compound #
JDM H4A	BG	70 durometer nitrile	N-7011
JDM H4B	BG	90 durometer nitrile	N-9037
JDM H4C	CH	75 durometer nitrile, peroxide cured	N-7504
JDM H4D	CH	90 durometer nitrile, peroxide cured	N-9022
JDM H4F	CH	75 durometer HNBR, also meets H4C	N-7505
JDM H4G	CH	90 durometer HNBR, also meets H4D	N-9039
JDM H4J	GE	under development	TBD
JDM H4N	BA	under development	TBD
JDM H4P	HK	75 durometer Viton®	F-7029
JDM H4R	HK	90 durometer Viton®	F-9010



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**RT Dygert**  
Engineered Rubber and Plastic Products

# Why Industry Leaders Rely on RT Dygert

## THE HIGHEST STANDARDS

There's no room for compromise when it comes to public health and safety. RT Dygert meets and exceeds industry standards, and even when standards are voluntary, we hold ourselves to the highest demands.

## A TRUSTED LEADER IN FOOD AND DAIRY

For decades RT Dygert has been an industry forerunner in food & beverage, milk, water, food processing, plumbing, chemical processing and other markets where seals and custom rubber products are crucial.

## WE'VE GOT WHAT YOU NEED

We source and stock the widest selection of seals from the finest manufacturers around the world. Our vendors are renowned for their engineering and quality programs and we have excellent, long term relationships with them. Even in periods of short supply, we can deliver. We can customize any seal precisely to your specifications.

## EXTENSIVE VALUE ADDED SERVICES

We provide JIT/Kanban programs, pre-production and kitting, special marking and packaging options and much more.

## FRIENDLY CUSTOMER SERVICE AND EXPERT ON-PREMISE SUPPORT.

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Engineered Rubber and Plastic Products

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